Overview
The MRO-SW series of Reverse Osmosis units are designed to process seawater and provide a high quality freshwater supply for a variety of potable, domestic, and industrial uses. The product platform is very flexible for customization and offers a wide range of output capacities (5,000-300,000 GPD). All components are carefully selected for exceptional performance and energy efficiency while maintaining an economical capital price.

Operating Parameters
- Operating Pressure: 750–1000 psig
- Nominal Recovery: 25–40%
- Operating Temperature: 45–85°F
- Design Temperature: 60°F
- Minimum Inlet Pressure: 40 psig
- Control Circuit: 120 V AC, 1-phase, 60 Hz.

Materials of Construction
- Skid Frame: Epoxy-coated carbon steel
- Membrane Housings: FRP (1000 psig rated)
- Prefilter Housings: Polypropylene or FRP
- Low pressure piping: Sch 80 PVC
- High pressure piping: Duplex Stainless Steel 2205

Pump and Motor
- Pump: Duplex Stainless Steel Axial Piston (models 50K and smaller)
- Pump: Duplex Stainless Steel Multi-Stage Centrifugal (models 75K and larger)
- Motor: TEFC, 460 VAC, 3-phase, 60 Hz.
- Energy Recovery Turbocharger (models 75K and larger)

Standard Features
- High rejection, TFC membrane elements
- 1-micron sediment pre-filter housing
- Allen Bradley MicroLogix 1400 PLC System with PanelView 800 operator interface
- Ethernet/Modbus PLC communications
- Prewired motor starter with fused disconnect switch
- Automatic product water divert valve
- Product water conductivity transmitter
- Product and reject flow transmitters
- 316SS pressure gauges
- Low inlet pressure switch with alarm
- High pump discharge pressure switch with alarm

Optional Equipment Available
- 380 VAC, 3-phase, 50 Hz power
- Variable Frequency Drives (VFD) (Standard on models 25K and larger)
- NEMA-4 electrical enclosures
- UL-508A Listed electrical panels
- Membrane clean-in-place (CIP) / Flush system
- pH/ORP monitors
- Super duplex stainless steel 2507 high pressure piping
- All stainless steel skid/frame
- Atmospheric storage tanks with level control and repressurization pump systems
- Pretreatment chemical injection systems
- Multi-media / Activated carbon pre-filters
- Export crating

Quality Products for Quality Water

‘MRO-SW’ Seawater Reverse Osmosis Systems
### SPECIFICATIONS

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<th>ELEMENT SIZE</th>
<th>ELEMENT QUANTITY</th>
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<th>RO REJECT</th>
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### Notes

1. All dimensions and weights shown are approximate and dependent on options selected.
2. Specifications based on seawater at 36,000 ppm TDS and an operating temperature of 60° F.
3. Requires minimum of 48” additional length on each side of the skid for membrane removal.
4. Feedwater to RO system must be free of chlorine and pre-conditioned by polymer injection to prevent membrane scaling.
5. Intake and supply pumps to bring seawater to the RO system are not included.